

SOLUTION

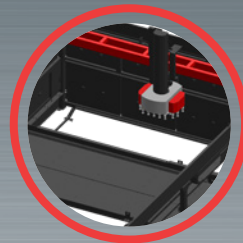
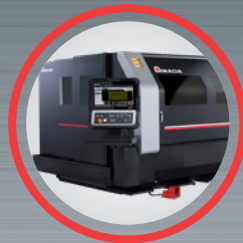
LASER CUTTING



TK-4020L 2P



FLEXIBLE PARTS TAKE-OUT UNLOADER FOR LASER



DATA SHEET

TK-4020L 2P

FLEXIBLE PARTS TAKE-OUT UNLOADER FOR LASER

VENTIS-AJ | ENSIS-AJ | LCG-AJ

PRECISION AND SPEED

AMADA TK-4020L 2P flexible parts take-out unloader system is always associated with a tower and laser machine.

The parts are automatically selected and stacked by a take-out unloader to free the operator from time consuming part separation and sorting tasks.

With the TK-4020L 2P, speed and productivity are mathematically predictable and no longer linked to personnel motivation. Preprogrammed commands allow the system to work around the clock with a minimum amount of operator intervention.

Works in conjunction with Tower, for loading of raw material and unloading of skeleton sheets. The additional storage capacity enables long, uninterrupted productions runs and scheduling of jobs of different materials.

TECHNICAL SPECIFICATIONS

				Remarks
Stacking area	X x Y	mm	4400 x 2000	
Maximum Parts Weight		kg	150	
Sheet Thickness		mm	1.0 - 12.0	
Max. Part Size	X x Y	mm	2500 x 1250	
Min. Part Size STD skid tooth 32 mm	Thickness ≤1.6mm	X x Y	mm	In X direction (angle 0)
	Thickness ≥1.7mm	X x Y	mm	
Option Min part size in Y skid tooth 16 mm	Thickness ≤1.6mm	X x Y	mm	
Part Spacing		mm	>10	Recommended
Stacking height		mm	260	Without wooden pallet
TK unit size (Arm close)		mm	1000 x 780	
TK unit size (Both sides arm open)		mm	2200 x 780	
TK cycle time		sec/part	12 - 15	
Vacuum Pads			81	Ø30 x 7 - Ø50 x 34 - multi pad x 10
Suction Pads Group Control			Individual management	
Confirmation of Suctioning Parts			Vacuum switch	Conduction sensor
Programing software			VPSS 3i BLANK	
Line controller			AMNC 3i	
Line controller option			FMS-C	In accordance with the other machines in the line
Power and Air			(8kVA-400v) – (800 L/min)	

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